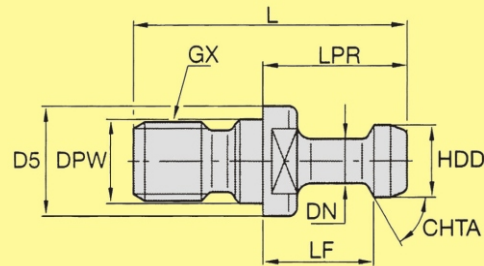


Pull Studs – Retention Knobs

Pull Studs RK BT-MAS-403



- Pull Studs BT MAS Style With Pilot – Metric`
Metric Threads, Piloted, No Through Co olant
- Order Example – RK30BT1M
Through coolant pull studs available upon request
- Order Example – RK30BT1MC

- Pull Studs BT MAS Style With Pilot – InchInch
Threads, Piloted, No Through Coolant
- Order Example – RK31114
Through coolant pull studs available upon request
- Order Example – RK31114C•

Pull Studs RK BT-MAS-Style With Pilot–METRIC

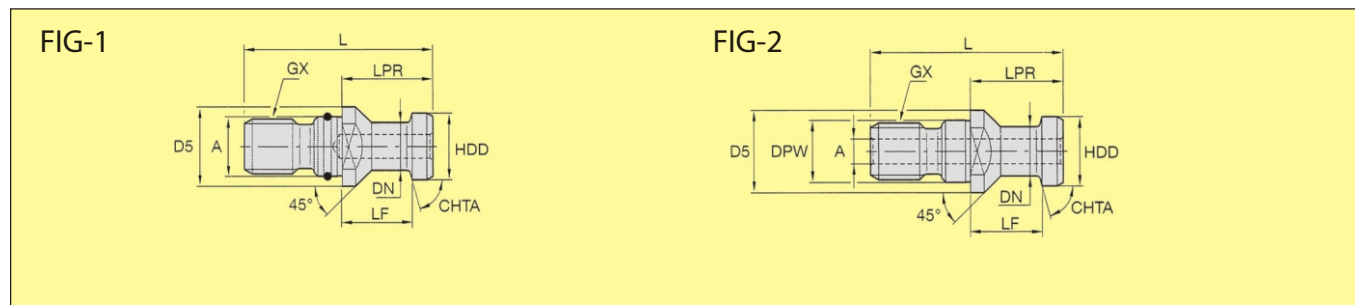
Catalogue No	Taper Size	GX	CHTA in Deg .	D5	DN	DPW	HDD	LF	LPR	L	WF
RK30BT1M	30	M12~1.75	45	16.40	6.95	12.49	10.95	17.95	22.95	43	13
RK30BT2M	30	M12~1.75	60	16.40	6.95	12.49	10.95	17.95	22.95	43	13
RK40BT1M	40	M16~2.00	45	22.90	9.95	16.99	14.95	27.95	34.95	60	19
RK40BT2M	40	M16~2.00	60	22.90	9.95	16.99	14.95	27.95	34.95	60	19
RK40BT3M	40	M16~2.00	90	22.90	9.95	16.99	14.95	27.95	34.95	60	19
RK50BT1M	50	M24~3.00	45	37.90	16.95	24.99	22.95	34.95	44.95	85	30
RK50BT2M	50	M24~3.00	60	37.90	16.95	24.99	22.95	34.95	44.95	85	30
RK50BT3M	50	M24~3.00	90	37.90	16.95	24.99	22.95	34.95	44.95	85	30

Pull Studs RK BT-MAS-Style With Pilot–INCH

Catalogue No	Taper Size	GX	CHTA in Deg .	D5	DN	DPW	HDD	LF	LPR	L	WF
RK31114	40	5/8"~11	45	0.938"	0.392"	0.636"	0.589"	0.988"	1.264"	2.250"	0.750"
RK31114B	40	5/8"~11	90	0.938"	0.392"	0.636"	0.589"	0.988"	1.264"	2.250"	0.750"
RK31118	50	1.00"~8	45	1.438"	0.668"	1.026"	0.903"	1.384"	1.778"	3.355"	1.250"
RK31118B	50	1.00"~8	90	1.438"	0.668"	1.026"	0.903"	1.384"	1.778"	3.355"	1.250"

Pull Studs – Retention Knobs

Pull Studs RK DV DIN 69872



- Pull Studs RK DIN 69872 Form A – Metric Thread, Piloted with O -ring No Through Coolant
- Order Example – RK40DVM

- Pull Studs RK DIN 69872 Form B – Metric Metric Threads, piloted, Through Coolant
- Order Example – RK40DVBM

Pull Studs RK DIN 69872 Form-A – METRIC- No Through Coolant

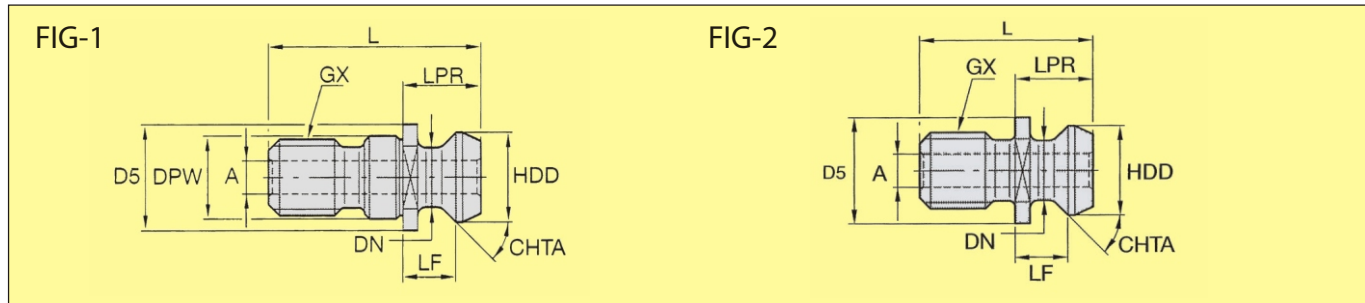
Catalogue No	Taper Size	FIG	GX	CHTA in Deg .	D5	DN	DPW	HDD	LF	LPR	L	WF
RK40DVM	40	1	M16~2.00	75	22.90	13.95	16.97	18.97	20	26	54	19
RK50DVM	50	1	M24~3.00	75	35.90	20.95	24.97	27.97	25	34	74	30

Pull Studs RK DIN 69872 Form-B – METRIC -Through Coolant

Catalogue No	Taper Size	FIG	GX	CHTA in Deg .	D5	DN	DPW	HDD	LF	LPR	L	WF	A
RK40DVBM	40	2	M16~2.00	75	22.90	13.95	16.97	18.97	20	26	54	19	7.05
RK50DVBM	50	2	M24~3.00	75	35.90	20.95	24.97	27.97	25	34	74	30	11.55

Pull Studs – Retention Knobs

Pull Studs CV ANSI-Style with Pilot - METRIC



Pull Stud-ANSI Style with Pilot-Metric Thread,
Piloted,Through Coolant

Order Example – RK40CV3M

Pull Stud-ANSI Style without Pilot-Metric Thread,
Through Coolant

Order Example – RK40CV1M

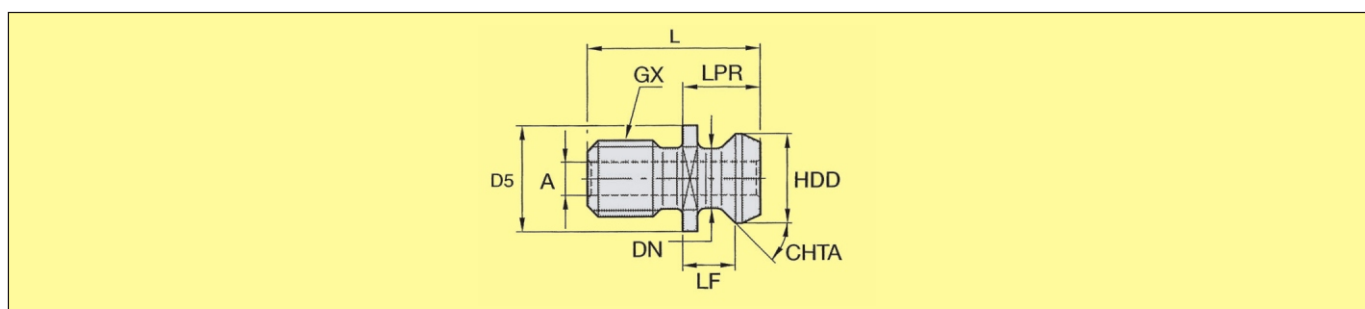
Pull Studs ANSI-Style – METRIC- with Pilot,Through Coolant

Catalogue No	Taper Size	FIG	GX	CHTA in Deg .	D5	DN	DPW	HDD	LF	LPR	L	WF	A
RK40CV3M	40	1	M16~2.00	45	23.83	12.45	16.98	18.80	11.18	16.26	41.26	19	7.14
RK50CV3M	50	1	M24~3.00	45	36.32	20.83	24.99	28.96	17.78	25.40	65.41	32	11.9

Pull Studs ANSI-Style – METRIC- without Pilot

Catalogue No	Taper Size	FIG	GX	CHTA in Deg .	D5	DN	HDD	LF	LPR	L	WF	A
RK40CV1M	40	2	M16~2.00	45	22.50	12.40	18.80	11.2	16.30	38.10	19	6.95
RK50CV1M	50	2	M24~3.00	45	37.00	19.60	29.10	17.95	25.55	60.00	30	11.5

Pull Studs ANSI-Style with out Pilot - INCH



- Pull Stud-ANSI Style without pilot
Inch Thread,Through Coolant.

- Order Example – RK40CV

Catalogue No	Taper Size	FIG	GX	CHTA in Deg .	D5	DN	HDD	LF	LPR	L	WF	A
RK40CV	40	3	5/8"~11	45	0.900"	0.490"	0.740"	0.440"	0.640"	1.500"	0.750"	0.281"
RK50CV	50	3	1.00"~8	45	1.400"	0.820"	1.140"	0.700"	1.000"	2.300"	1.250"	0.500"